

303 -500

Work Order ID 71537

Wednesday, July 06, 2011 11:27:27 AM



Page 1

Item ID: D4072-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 7/6/2011 Start Qty: 24.00



Cust Item ID:

Required Date: 7/20/2011 Req'd Qty: 24.00



Customer:

Reference:

Run Start

Approvals: Process Plan: CL Date: 11/07/06 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4072	B								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Dwg and Folio FA978

Dwg Rev: BFolio Rev: 11/7/11

2-Deburr

25

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

5 11/7/11

25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Wednesday, July 06, 2011 11:27:27 AM



Public Health Service, Department of Health and Human Services, Washington, DC 20492.

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Reprint requests: Dr. Robert A. Hargrett-Nelson, Department of Health, Behavior, and Society, 1101 North 17th Street, Room 301, Arlington, VA 22209.

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0882-5963/95/1105-0000\$05.00/0

Setup Start

Stop

[illegible]

1. **Author(s)**
 2. **Title**
 3. **Journal**
 4. **Volume**
 5. **Issue**
 6. **Page(s)**
 7. **Year**
 8. **DOI**
 9. **URL**
 10. **Accession Number**
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 12. **Abstract**
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 255. **Accession Number**
 256. **Keywords**
 257. **Abstract**
 258. **Notes**

Customer:

Run Start



Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____



**Insp.
Stamp**

11. 7. 11



QC

Memo

0.00

25

0.00



Packaging

Memo

0.00

Packaging

11/7/12 (20)

0.00




QC

Memo

0.00

Quality Control

11/7/12 
MF 11-0712

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, July 06, 2011 11:27:24 AM

Page 1

Work Order ID: 71537



Parent Item: D4072-5

Parent Item Name: Bushing

Start Date: 7/6/2011

Required Date: 7/20/2011

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED BY:DD IPP
REV:B DRAWING REV. CHANGE AS PER ECN 11-598 11-07-05 JFS
VERIFIED BY:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R0.500

Purchased

No

100

f

21.4900

0.03

0.757895



303 Round Bar 0.500"

11/7/11

Location

Loc Qty

Loc Code

MAT028

21.49

117143

21.49

FS RT

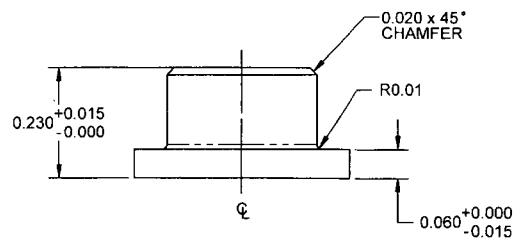
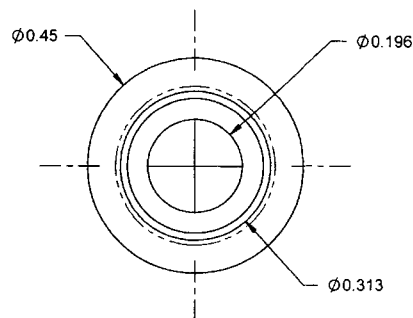
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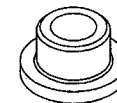
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D4072-5 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 71537
CL11107/06



SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. _____

RELEASED
2011-06-30
SW

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR
REF DART SPEC. M303B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.004 lbs

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4072	REV. B SHEET 3 OF 3
MFG. APPR.	<i>[Signature]</i>	TITLE AIRFRAME HINGE	SCALE NTS
APPROVED	<i>[Signature]</i>	<small>COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DE APPR.	<i>[Signature]</i>		
DATE	10.11.02		